

**Seal and Motor Replacement Instructions
for Models TF5, TF10 and TF25**

**1. To Change Motor
Seals:**

- place the large end of motor in very hot water for 2 minutes (2L icecream container)
- place the new large seal in the water at the same time
- use a flathead screwdriver to

**2. To Fit a Motor
into its Housing:**

(for a new motor **OR** after seal replacement **OR** if pump stops at low-flow)

- **Check that the motor fits**

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If motor drops freely into housing under its own weight
-TOO LOOSE-
• put loose end of

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If motor requires a bit of force to be pushed into housing
-GOOD-
• assemble the

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If motor requires substantial force to push into housing
-TOO TIGHT-
• put tight end of